

**KEE HING CHEUNG KEE CO., LTD.  
DLFTZ CHANG HING KEE  
INT'L INDUSTRY & TRADE CO., LTD.**



**CEMENT BRICK MACHINE**

## PROJECT INTRODUCTION

With the world economy's sustained, rapid and healthy development and consumption changes in market demand will become the new residential hot spots of consumption. The growth rate of investment in the housing industry has been far greater than the average annual GDP growth rate. In addition, the state implemented the use of new wall materials, hollow brick and unburned brick will become hot spot for investment.

As the State's promotion of the use of new wall materials and the implementation of the policy throughout out solid clay brick mandatory increasing the degree of wall materials markets are facing unprecedented challenges.

Raw materials: Wet ash, Dry ash, Mixed ash, Nature gangue, Stone powder, Sand, Tailing, Volcano residue, Steel residue, Calcium carbide residue, Water Quenching residue, Wind quenching residue, Smelting residue, Sulfate residue, Phosphate fertilizer residue, Alkali residue, Aluminum Plant red mud, Electrolytic cuprum residue, Stone industry residue, Ceramic residue, Brick powder, Construct garbage etc.

Products are light weight, low cost, high strength, and unburned, no secondary pollution. With the characteristic anti-permeability, thermal insulation properties are better than clay brick.



### MANUFACTURER PHOTO



Workshop



Feed machine



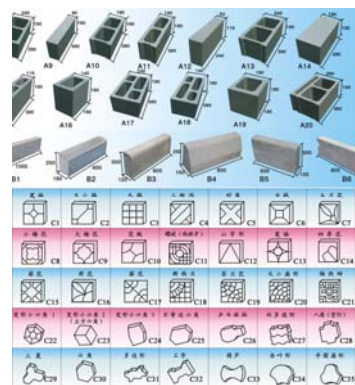
Stock machine



Machine in Africa



Installation in Africa



Bricks

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## KHCK-BM-01A MULTIFUNCTIONAL JOLT-HYDRAULIC BRICK FORMING MACHINE



### Feature:

1. Multifunctional machine, mould can be changed frequently.
2. The machine is four post oriented, patent lengthen oriented tube, solid construction.
3. Full set equipment, more mechanization, saves labor.
4. This machine can be upgraded to Press&Mould the road rock and hollow building block.
5. Mould synchronization makes sure the same quality products, finished products rate high.
6. Automatic input, output plate, material, and shocking.

Specification(mm)	Qty of Molding(pcs)	Output(pcs/ h)	Produce Period(Second/ Time)
 Standard Brick240*115*53	26	3900	24
 Hollow Brick390*190*190	4	600	24
 Bread Brick198*98*60	16	2400	24
 Border Stone1000*150*300	1	100	35

### Main Technical Parameter

NO.	Item	Parameter
1	Exciting force	68KN
2	Frequency of shock	5000Time/ Minute
3	Amplitude	15mm
4	Noise	95db(A)
5	Shock time	6Second/ Time
6	Measurement	3000*2200*2900mm
7	Installed capacity	15.5KW
8	Weight of complete machine	2.8T
9	Max pressure	10T
10	Giving blank size	1050*580*8mm
11	Operators number	7
12	Occupying area	≥ 3000m <sup>2</sup>

### Equipment List

Number	Description	unit	Qty	Total	Remark
1	Mainframe	set	1	1	Indispensable
2	Input material machine	set	1	1	
3	Operation station	set	1	1	
4	Output brick plate machine	set	1	1	Reference
5	JD400 blender machine	set	1	1	Reference
6	Carry strap	set	1	1	Reference
7	Second surface dealing machine	set	1	1	Used for producing load brick
8	Dolly	set	4	4	
9	Circle plate	set	5	5	Wooden or Steel
10	Spare parts	set			
11	Standard brick mould	set	1	1	
12	Hollow brick mould	set	1	1	

### Spare Parts List


No.	Description	Qty	Unit	Remark
1	Oscillator	1	pcs	
2	Oil cylinder	1	pcs	
3	Oil pipe	1	pcs	
4	Vitta	4	set	
5	Veneer frusta	15	pcs	
6	Hair brush	30	pcs	
7	Wooden plate (1050X550X20)	25	pcs	
8	Other standard parts, such as nut. You can buy it in your country.			

## KHCK-BM-01C MULTIFUNCTIONAL JOLT-HYDRAULIC BRICK FORMING MACHINE



### Feature:

1. This machine is upgraded into 20-30 blocks of bread bricks pressed each molding so as to greatly raise the production efficiency and to reduce the cost.
2. Multifunctional machine, mould can be changed frequently.
3. The machine is four post oriented, patent lengthen oriented tube, solid construction.
4. Full set equipment, more mechanization, saves labor.
5. This machine can be upgraded to Press&Mould the road rock and hollow building block.
6. Automatic input, output plate, material, and shocking.

Specification(mm)	Qty of Molding(pcs)	Output(pcs/ h)	Produce Period(Second/ Time)
 Bread Brick198*98*60	30	4500	24

### Main Technical Parameter

NO.	Item	Parameter
1	Exciting force	75KN
2	Frequency of shock	5000Time/ Minute
3	Amplitude	15mm
4	Noise	95db(A)
5	Shock time	6Second/ Time
6	Measurement	3000*2200*2900mm
7	Installed capacity	25.5KW
8	Weight of complete machine	4T
9	Max pressure	10T
10	Giving blank size	1200*730*30mm
11	Operators number	10
12	Occupying area	≥ 500m <sup>2</sup>

### Equipment List

Number	Description	unit	Qty	Total	Remark
1	Mainframe	set	1	1	Indispensable
2	Input material machine	set	1	1	
3	Operation station	set	1	1	
4	Output brick plate machine	set	1	1	Reference
5	JD400 blender machine	set	1	1	Reference
6	Carry strap	set	1	1	Reference
7	Second surface dealing machine	set	1	1	Used for producing load brick
8	Dolly	set	4	4	
9	Circle plate	set	5	5	Wooden or Steel
10	Spare parts	set			

### Spare Parts List






No.	Description	Qty	Unit	Remark
1	Oscillator	1	pcs	
2	Oil cylinder	1	pcs	
3	Oil pipe	1	pcs	
4	Vitta	4	set	
5	Veneer frusta	15	pcs	
6	Hair brush	30	pcs	
7	Wooden plate (1050X550X20)	25	pcs	
8	Other standard parts, such as nut. You can buy it in your country.			

## KHCK-BM01B MULTIFUNCTIONAL JOLT-HYDRAULIC BRICK FORMING MACHINE



### Feature:

1. This machine adopts the shock-damping structure to fix the lower die, resulting in longer service life of die and parts in each part of machine; the upper die adopts the pressure-spring buffered pressing, resulting in easy operation and fast forming.
2. The machine is four post oriented, patent lengthen oriented tube, solid construction.
3. Full set equipment, more mechanization, saves labor.
4. This machine can be upgraded to Press&Mould the road rock and hollow building block.
5. Mould synchronization makes sure the same quality products, finished products rate high.
6. Automatic input, output plate, material, and shocking.

Specification(mm)	Qty of Molding(pcs)	Output(pcs/ h)	Produce Period(Second/ Time)
 Standard Brick240*115*53	28	4200	24
 Hollow Brick390*190*190	4	600	24
 Bread Brick198*98*60	16	2400	24
 Border Stone1000*150*300	1	90	40
 Porous Brick240*115*90	14	2100	24

### Main Technical Parameter

NO.	Item	Parameter
1	Exciting force	68KN
2	Frequency of shock	5000Time/ Minute
3	Amplitude	15mm
4	Noise	95db(A)
5	Shock time	6Second/ Time
6	Measurement	3000*2200*2900mm
7	Installed capacity	17.7KW
8	Weight of complete machine	4T
9	Max pressure	10T
10	Giving blank size	940*580*20mm
11	Operators number	10
12	Occupying area	≥ 3000m <sup>2</sup>

### Equipment List

Number	Description	unit	Qty	Total	Remark
1	Mainframe	set	1	1	Indispensable
2	Input material machine	set	1	1	
3	Operation station	set	1	1	
4	Output brick plate machine	set	1	1	Reference
5	JD400 blender machine	set	1	1	Reference
6	Carry strap	set	1	1	Reference
7	Second surface dealing machine	set	1	1	Used for producing load brick
8	Dolly	set	4	4	
9	Circle plate	set	5	5	Wooden or Steel
10	Spare parts	set			
11	Standard brick mould	set	1	1	
12	Hollow brick mould	set	1	1	

### Spare Parts List


No.	Description	Qty	Unit	Remark
1	Oscillator	1	pcs	
2	Oil cylinder	1	pcs	
3	Oil pipe	1	pcs	
4	Vitta	4	set	
5	Veneer frusta	15	pcs	
6	Hair brush	30	pcs	
7	Wooden plate (1050X550X20)	25	pcs	
8	Other standard parts, such as nut. You can buy it in your country.			

## KHCK-BM02A MULTIFUNCTIONAL JOLT-HYDRAULIC BRICK FORMING MACHINE



### Feature:

1. This machine adopts the shock-damping structure to fix the lower die, resulting in longer service life of die and parts in each part of machine; the upper die adopts the pressure-spring buffered pressing, resulting in easy operation and fast forming.
2. The machine is four post oriented, patent lengthen oriented tube, solid construction.
3. Full set equipment, more mechanization, saves labor.
4. This machine can be upgraded to Press&Mould the various border stones.
5. Mould synchronization makes sure the same quality products, finished products rate high.
6. Automatic input, output plate, material, and shocking.

Specification(mm)	Qty of Molding(pcs)	Output(pcs/ h)	Produce Period(Second/ Time)
 Border Stone1000*150*300	1	100	30

### Main Technical Parameter

NO.	Item	Parameter
1	Exciting force	68KN
2	Frequency of shock	5000Time/ Minute
3	Amplitude	15mm
4	Noise	95db(A)
5	Shock time	6Second/ Time
6	Measurement	3000*2200*2900mm
7	Installed capacity	28KW
8	Weight of complete machine	4T
9	Max pressure	10T
10	Giving blank size	940*580*20mm
11	Operators number	10
12	Occupying area	≥ 3000m <sup>2</sup>

### Main equipment List

Number	Description	unit	Qty	Total	Remark
1	Mainframe	set	1	1	
2	Input material machine	set	1	1	
3	Operation station	set	1	1	
4	Material storage	set	1	1	
5	Assist lift	set	4	4	
6	Blender machine	set	1	1	
7	Carry strap	set	1	1	
8	Border stone mould	set	1	1	

### Spare Parts List




No.	Description	Qty	Unit	Remark
1	Oscillator	1	pcs	
2	Oil cylinder	1	pcs	
3	Oil pipe	1	pcs	
4	Vitta	4	set	
5	Veneer frusta	15	pcs	
6	Hair brush	30	pcs	
7	Wooden plate (1050X550X20)	25	pcs	
8	Other standard parts, such as nut. You can buy it in your country.			

## KHCK-BM02A MULTIFUNCTIONAL JOLT-HYDRAULIC BRICK FORMING MACHINE



### Features:

1. Multifunctional machine, mould can be changed frequently.
2. The machine is four post oriented, patent lengthen oriented tube, solid construction.
3. Full set equipment, more mechanization, saves labor.
4. This machine can be upgraded to Press&Mould the road rock and hollow building block.
5. Mould synchronization makes sure the same quality products, finished products rate high.
6. Automatic input, output plate, material, and shocking.

Specification(mm)	Qty of Molding(pcs)	Output(pcs/ h)	Produce Period(Second/ Time)
 Border Stone500*70*250	6	540	40
 Bread Brick1000*150*300	2	180	40
 Bread Brick198*98*60	16	2400	24



### Main Technical Parameter

NO.	Item	Parameter
1	Exciting force	68KN
2	Frequency of shock	5000Time/ Minute
3	Amplitude	15mm
4	Noise	95db(A)
5	Shock time	6Second/ Time
6	Measurement	3000*2200*3500mm
7	Installed capacity	17.5KW
8	Weight of complete machine	5T
9	Max pressure	10T
10	Giving blank size	1150*580*30mm
11	Operators number	8
12	Occupying area	≥ 3000m <sup>2</sup>

### Equipment List

Number	Description	unit	Qty	Total	Remark
1	Mainframe	set	1	1	Indispensable
2	Input material machine	set	1	1	
3	Operation station	set	1	1	
4	Output brick plate machine	set	1	1	Reference
5	JD400 blender machine	set	1	1	Reference
6	Carry strap	set	1	1	Reference
7	Second surface dealing machine	set	1	1	Used for producing load brick
8	Dolly	set	4	4	
9	Circle plate	set	5	5	Wooden or Steel
10	Spare parts	set			
11	Standard brick mould	set	1	1	
12	Hollow brick mould	set	1	1	

### Spare Parts List




No.	Description	Qty	Unit	Remark
1	Oscillator	1	pcs	
2	Oil cylinder	1	pcs	
3	Oil pipe	1	pcs	
4	Vitta	4	set	
5	Veneer frusta	15	pcs	
6	Hair brush	30	pcs	
7	Wooden plate (1050X550X20)	25	pcs	
8	Other standard parts, such as nut. You can buy it in your country.			

## KHCK-BM11-HA AUTOMATIC BRICK FORMING MACHINE



### Feature:

1. Adopt to the latest patented technique, Double Vibration Dais, making more significant effect.
2. Reciprocating Plectrum-style, making the material well-proportioned.
3. Combine with hydraulic shock, assurance the products well-proportioned and close-grained.
4. Auto-control, adopt Japanese computer PC, make the Mechanical and hydraulic combining more closely, with high-yield, a very low failure rate.
5. The material can be Powder ash, Coal residue, Gangue etc. Add the residue 75% of total.
6. Matching automatic vibration machine can improve production efficiency and save manpower.
7. Strength grade 5\*354Mpa.
8. The production capacity of equipment is substantial increased, the same with large-scale and medium-size factories.

Specification(mm)	Qty of Molding(pcs)	Output(pcs/ h)	Produce Period(Second/ Time)
 Standard Brick240*115*53	45	8100	20
 Hollow Brick390*190*190	8	1440	20
 Porous Brick240*115*90	21	3780	20

**Main Technical Parameter**

NO.	Item	Parameter
1	Exciting force	90KN
2	Frequency of shock	5000Time/ Minute
3	Amplitude	15mm
4	Noise	85db(A)
5	Shock time	8Second/ Time
6	Measurement	5800*1700*2900mm
7	Installed capacity	40.2KW
8	Weight of complete machine	15T
9	Max pressure	10T
10	Giving blank size	1150*880*30mm
11	Operators number	10
12	Occupying area	≥ 6000m <sup>2</sup>

**Equipment List**

Number	Description	unit	Qty	Total	Remark
1	Mainframe	set	1	1	Indispensable
2	Input material machine. Output brick plate machine. Operation station. Electronic Controller.	set	1	1	
3	Second material feeder. Carry strap	set	1	1	
4	Wooden plate folder	set	1	1	Reference
5	JS750 blender machine	set	1	1	Reference
6	Mixing tank	set	1	1	Reference
7	Second surface dealing machine	set	1	1	Used for producing load brick
8	Standard brick mould	set	1	1	Reference
9	Hollow brick mould	set	1	1	Reference

**Spare Parts List**

No.	Description	Qty	Unit	Remark
1	Vibrator	1	pcs	
2	Oil pipe	1	pcs	
3	Oil cylinder	1	pcs	
4	Veneer frusta	10	set	
5	Hair brush	40	pcs	
6	Wooden plate	25	pcs	
7	Electric element(relay)	1	pcs	
8	PLC	1	set	

## KHCK-BM-02 MULTIFUNCTIONAL JOLT-HYDRAULIC RAILWAY GUARD BAR FORMING MACHINE



### Feature:

1. It can produce multiple types cement products, such as railway guard bars etc.
2. The machine is four post oriented, patent lengthen oriented tube, solid construction.
3. Full set equipment, more mechanization, saves labor.
4. Mould synchronization makes sure the same quality products, finished products rate high.
6. Automatic input, output plate, material, and shocking.

NO.	Item	Parameter
1	Maximum specification of product/ time	1500*700*300mm
2	1pcs formed/ time(1500*700*300mm)	
3	Production output/ 8hours(designed capacity)	500pcs(take the railway guard bars as an example)
4	Molding cycle	60Second/time
5	Exciting force	68KN
6	Frequency of shock	5000Time/ Minute
7	Amplitude	15mm
8	Noise	95db(A)
9	Shock time	10Second/ Time
10	Measurement	3000*2700*2900mm
11	Installed capacity	15.5KW
12	Weight	0.5T
13	Max pressure	20T

## KHCK-BM03 LARGE-SIZE JOLT-HYDRAULIC CEMENT PRODUCT FORMING MACHINE



**Feature:**

1. It can produce multiple types good-sized cement products, such as pillar and crossbeam etc.
2. The machine is four post oriented, patent lengthen oriented tube, solid construction.
3. Full set equipment, more mechanization, saves labor.
4. Mould synchronization makes sure the same quality products, finished products rate high.
5. Automatic input, output plate, material, and shocking.

NO.	Item	Parameter
1	Maximum specification of product/ time	3000*500*250mm
2	1pcs formed/ time(3000*500*250mm)	
3	Production output/ 8 hours(designed capacity)	300pcs(take the railway guard bars as an example)
4	Molding cycle	90Second/time
5	Exciting force	98KN
6	Frequency of shock	5000Time/ Minute
7	Amplitude	15mm
8	Noise	95db(A)
9	Shock time	About 30Second/Time
10	Measurement	3500*4200*3500mm
11	Installed capacity	23.5KW
12	Weight	10T
13	Max pressure	30T

## KHCK-200 HYDRAULIC PRESSURE MACHINE



### Function and Feature:

1. It can be used for steel and other hard materials Straightening or stamping molding.
2. The guide pillar of Guide Pillar Type Press Machine adopts the patented and advanced metal sliding sleeve which is stable-guiding, firm and durable.
3. Platform sizes can be customized according to customer's requirements, activities platform can also be customized, so as to bring the equipment into full play in multi aspects.
4. Various types (100-2000T) and functional presses can be customized.

## KHCK-A SERIES REPLIES TO PUT AN E TYPE A CRUSHER

This series products, widely be used in mining, metallurgy, building materials, road construction and the chemical industry.



Model NO.	A250*400	A250*500	A400*600	A500*700	A600*900	
Enter to anticipate size (mm)	250*400	250*500	400*600	500*700	600*900	
Maximal enter to anticipate grain of degree(mm)	210	210	350	425	480	
Feed filter exit adjust range(mm)	20-80	20-80	40-100	50-120	75-200	
Lack of impartiality the stalk rev(r/ min)	300	300	260	250	250	
Product capacity(m <sup>2</sup> / h)	6-10	8-16	8.5-22	30-90	56-192	
Electric motor	Model NO.	Y160L-4	Y200L-6	Y225M-6	Y280M-6	Y315M-8
	Power(KW)	15	22	30	55	75
	Rev(r/ min)	1460	970	980	960	720
Weight(T)	1.85	2.60	5.80	10.50	17.65	
Dimension(mm)	1180*1090*1392	1084*800*1136	1800*1750*1540	2220*1979*1905	2225*2326*2385	

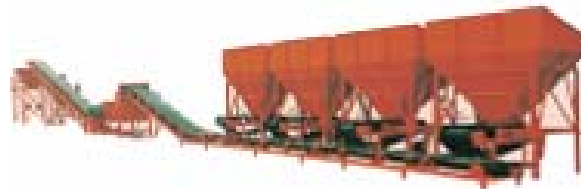
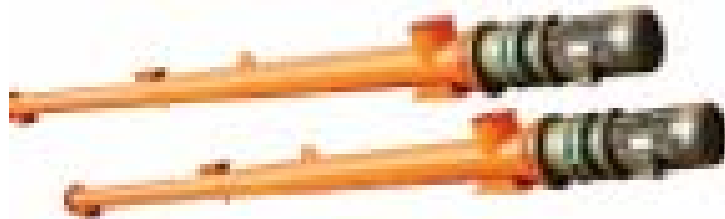


## KHCK-B SERIES VARIOUS HAMMER TYPE CRUSHER

This series product is applicable to a material of fall in pieces various brittleness, its characteristics structure is simple.

Model NO.	B900*900	B900*600	B800*800	B700*700	B600*400
Diameter of Turn(mm)	900	900	800	700	600
Length of Turn(mm)	900	600	800	700	400
Rev of Turn(r/min)	750	630	630	630	1000
Maximal enter to anticipate size(mm)	130	130	120	100	100
Anticipates a grain of degree (mm)	<45	<45	<45	<45	15-35
Handle Ability(m <sup>2</sup> / h)	13-100	10-50	8-70	7-50	6-30
Electric Motor Power(KW)	55	40	40	22	17
Weight(besides electric motor)(T)	4.2	3	2.5	2	1.7

## BLENDER SERIES



### KHCK-ZY JOLT-HYDRAULIC TYPE BODY-JOINTED DIES



Standard brick



Hollow brick



Ortho hexagonal



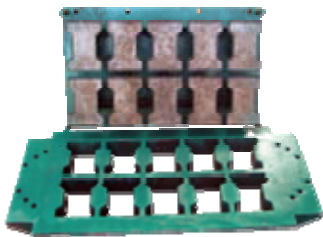
Long hexagonal



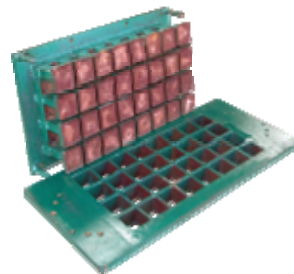
Bread brick



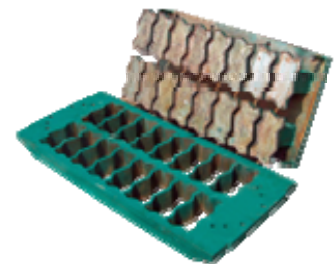
I- brick



Small square brick



S brick



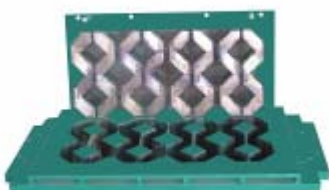
Big curb stone



Border stone



Pounding vibrator

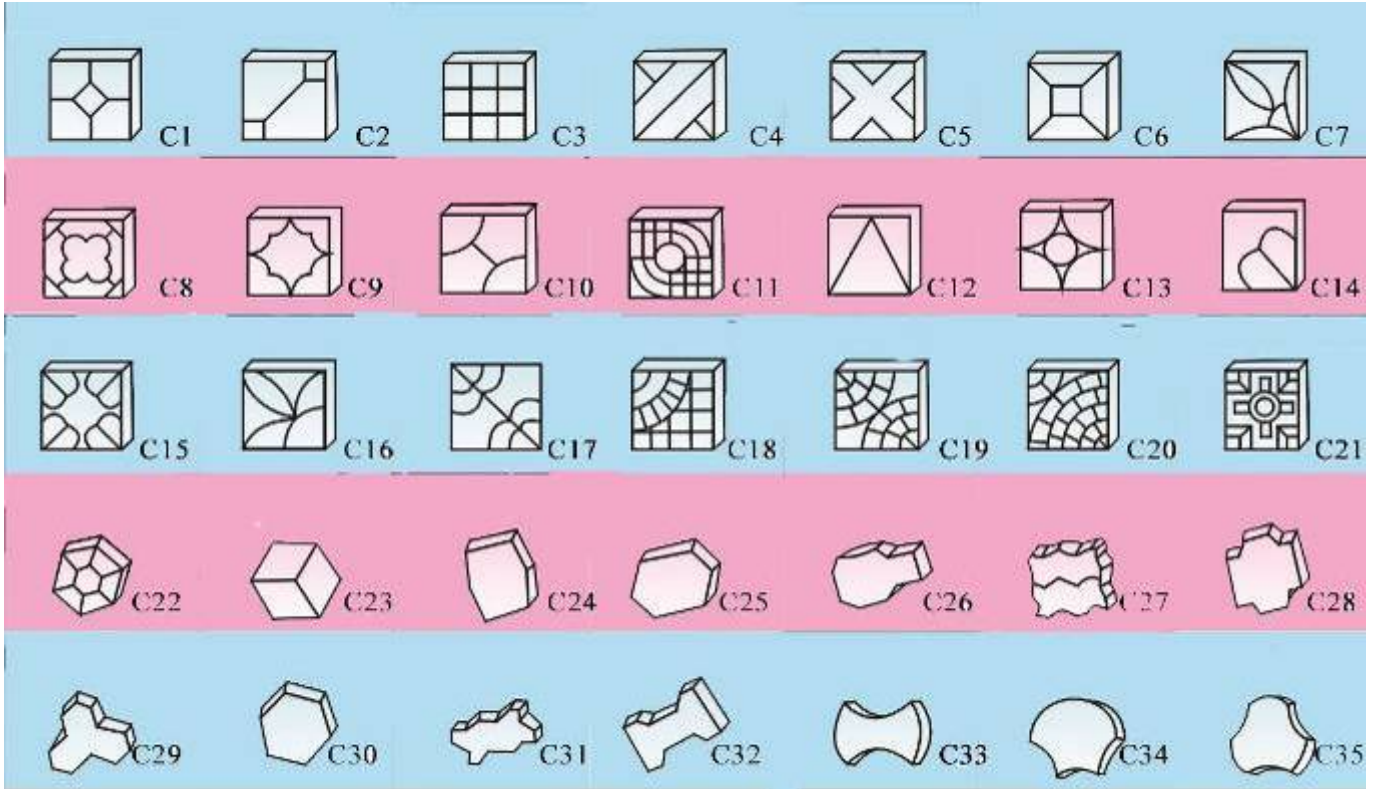


### PRODUCT SAMPLES OF BRICK

 <b>A001</b> 240×115×53 (mm)	 <b>A002</b> 200×100×60 (mm)	 <b>A003</b> 240×115×90 (mm)	 <b>A004</b> 240×115×115 (mm)	 <b>A005</b> 240×115×90 (mm)	 <b>A006</b> 390×90×190 (mm)
 <b>A007</b> 390×90×190 (mm)	 <b>A008</b> 390×90×190 (mm)	 <b>A009</b> 390×140×190 (mm)	 <b>A010</b> 390×140×190 (mm)	 <b>A011</b> 190×140×190 (mm)	 <b>A012</b> 390×190×190 (mm)
 <b>A013</b> 390×190×190 (mm)	 <b>A014</b> 190×190×190 (mm)	 <b>A015</b> 190×140×190 (mm)	 <b>A016</b> 290×190×190 (mm)	 <b>A017</b> 390×190×190 (mm)	 <b>A018</b> 390×190×190 (mm)
 <b>A019</b> 390×240×190 (mm)	 <b>A020</b> 390×240×190 (mm)	 <b>A021</b> 190×240×190 (mm)	 <b>A022</b> 390×240×190 (mm)	 <b>A023</b> 390×240×190 (mm)	 <b>A024</b> 390×190×190 (mm)
 <b>A025</b> 390×240×190 (mm)	 <b>A026</b> 390×240×190 (mm)	 <b>A027</b> 290×190×190 (mm)	 <b>A028</b> 390×240×190 (mm)	 <b>A029</b> 390×240×190 (mm)	 <b>A030</b> 390×190×190 (mm)
 <b>A031</b> 390×240×190 (mm)	 <b>A032</b> 390×240×190 (mm)	 <b>A033</b> 390×190×90 (mm)	 <b>A034</b> 390×190×90 (mm)	 <b>A035</b> 390×190×90 (mm)	 <b>A036</b> 240×240×90 (mm)
 <b>A037</b> 180×115×90 (mm)	 <b>A038</b> 240×115×90 (mm)	 <b>A039</b> 240×115×90 (mm)	 <b>A040</b> 390×190×190 (mm)	 <b>A041</b> 240×115×53 (mm)	 <b>A043</b> 225×115×53 (mm)
 <b>A042</b> 225×112.5×60 (mm)	 <b>A044</b> 1000×150×350 (mm)	 <b>A045</b> 1000×120×300 (mm)			

 <b>A046</b> 995×220×220 (mm)	 <b>A047</b> 600×200×500 (mm)	 <b>A048</b> 600×300×500 (mm)	 <b>A049</b> 500×120×500 (mm)	 <b>A050</b> 600×220×500 (mm)	 <b>A051</b> 800×120×300 (mm)
 <b>A052</b> 500×120×300 (mm)	 <b>A053</b> 600×120×600 (mm)	 <b>A054</b> 600×400×60 (mm)	 <b>A054</b> 250×250×50 (mm)	 <b>A055</b> 400×400×80 (mm)	 <b>A056</b> 300×300×60 (mm)
 <b>A058</b> 250×110×60 (mm)	 <b>A059</b> 100×200×60 (mm)	 <b>A060</b> 240×115×53 (mm)	 <b>A061</b> 250×250×250 (mm)	 <b>A062</b> 250×110×60 (mm)	 <b>A063</b> 250×110×60 (mm)
 <b>A064</b> 225×225×50 (mm)	 <b>A065</b> 200×400×80 (mm)	 <b>A066</b> 250×250×50 (mm)	 <b>A067</b> 250×250×50 (mm)	 <b>A068</b> 250×250×50 (mm)	 <b>A069</b> 250×250×50 (mm)

 <b>A070</b> D: 250 (mm)	 <b>A071</b> D: 250 (mm)	 <b>A072</b> D: 250 (mm)	 <b>A073</b> D: 250 (mm)	 <b>A074</b> D: 250 (mm)	 <b>A075</b> 250×250 (mm)
 <b>A076</b> 200×200 (mm)	 <b>A077</b> 250×250 (mm)	 <b>A078</b> 250×250 (mm)	 <b>A079</b> 250×250 (mm)	 <b>A080</b> 250×135 (mm)	 <b>A081</b> 250×250 (mm)
 <b>A082</b> 250×250 (mm)	 <b>A083</b> 250×180 (mm)	 <b>A084</b> 250×150 (mm)	 <b>A085</b> 250×250 (mm)	 <b>A086</b> 250×250 (mm)	 <b>A087</b> 400×200 (mm)
 <b>A088</b> 250×250 (mm)	 <b>A089</b> 250×230 (mm)	 <b>A090</b> 230×115 (mm)	 <b>A091</b> 220×110 (mm)	 <b>A092</b> 200×200 (mm)	 <b>A093</b> 200×200 (mm)



## KHCK ACHIEVEMENT

